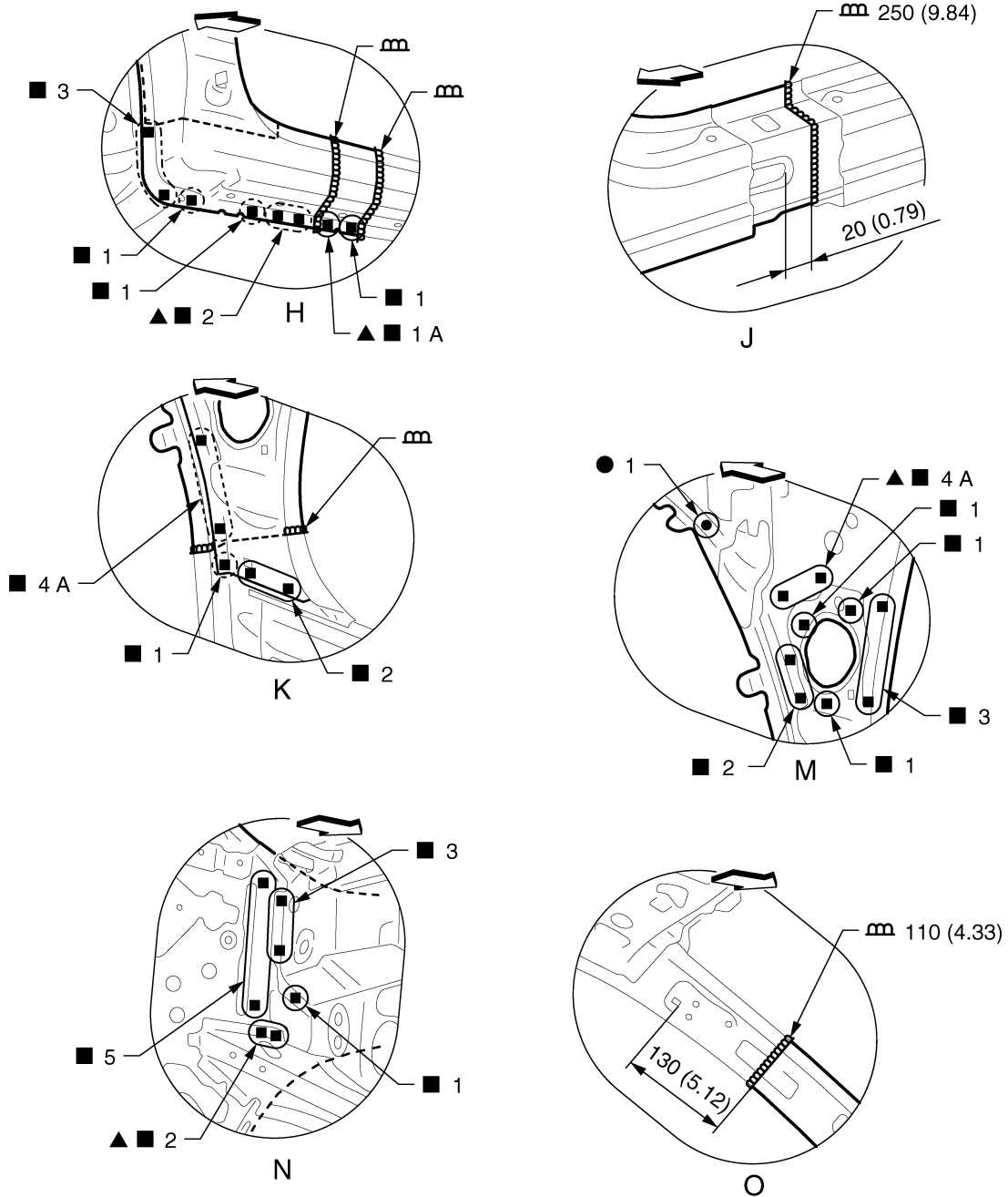


REPLACEMENT OPERATIONS

< REMOVAL AND INSTALLATION >



Unit: mm (in)

JSKIA0150GB

← : Vehicle front

▲ : Drill $\phi 9$ mm (0.35 in) hole for plug welding hole (ultra high strength steel plate).

View J: Before installing outer front side body
View K, M: Before installing side body assembly

Center Pillar

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Install the inner center pillar to the outer side body assembly as shown in the figure for repairing the hidden welding point (a).