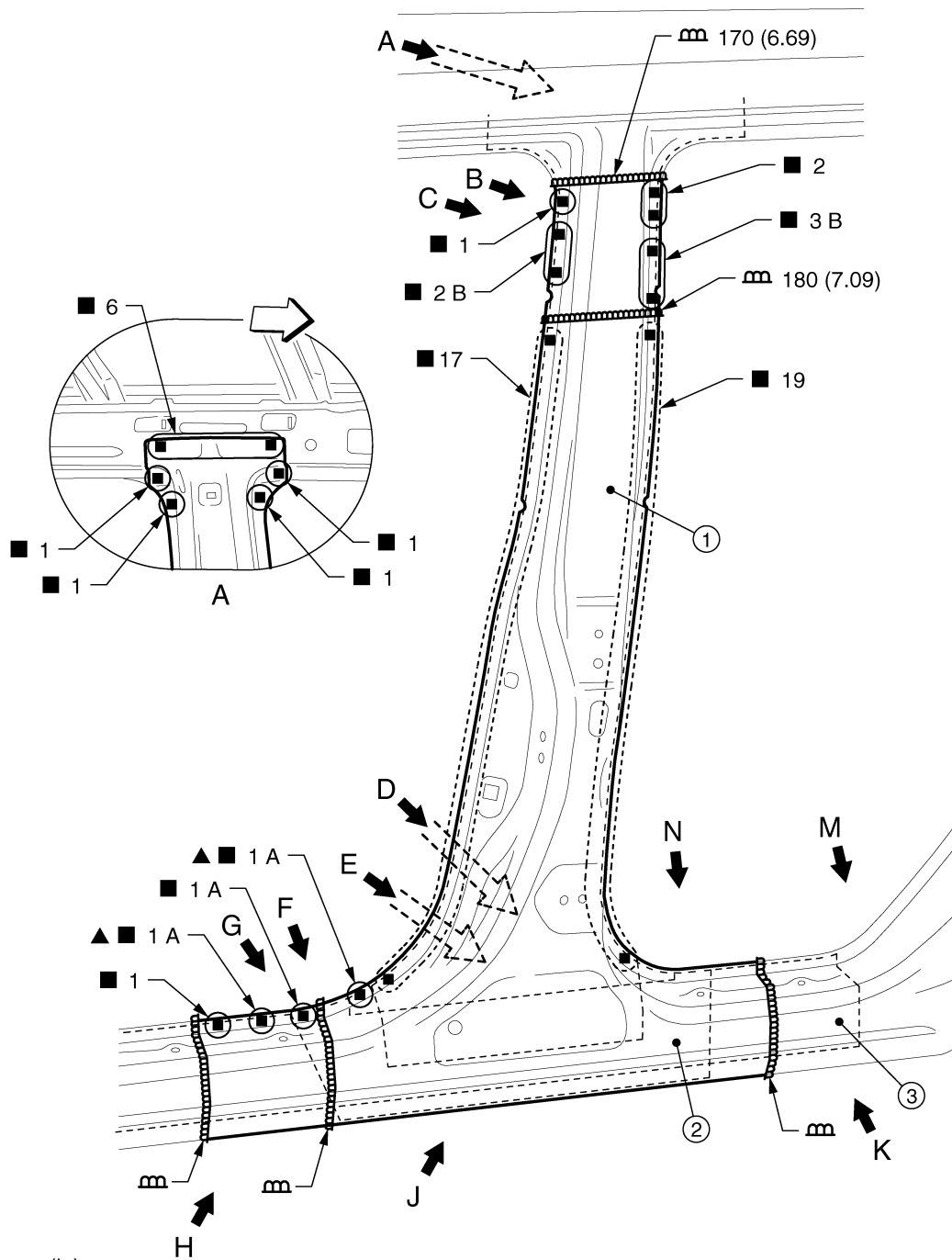


REPLACEMENT OPERATIONS

< REMOVAL AND INSTALLATION >



1. Lower center pillar brace

2. Inner center pillar

3. Outer sill reinforcement

◀ : Vehicle front

▲ : Drill $\phi 9$ mm (0.35 in) hole for the plug welding hole (ultra high strength steel plate).

Replacement parts

● Side body assembly (LH)

● Inner center pillar (LH)