

## FOREWORD

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This Body Repair Manual contains information and instructions for repairing the body structure of the NISSAN X-TRAIL (T31) model. In order to achieve reliable repair work and ensure customer satisfaction, the technician should study this manual and become familiar with appropriate sections before starting and rebuilding work.

This Body Repair Manual is prepared for technicians who have attained a high level of skill and experience in repairing collision-damaged vehicles and also use modern service tools and equipment. Persons unfamiliar with body repair techniques should not attempt to repair collision-damaged vehicles by using this manual.

Technicians are also encouraged to read Body Repair Manual (Fundamentals), Frame Repair Manual (Fundamentals) and the NISSAN X-TRAIL (T31) Service Manual in order to ensure that the original functions and quality of the vehicle can be maintained. The Body Repair Manual (Fundamentals) and Frame Repair Manual (Fundamentals) contains additional information, including cautions and warnings, that are not included in this manual. Technicians should refer to both manuals to ensure proper repairs.

Please note that these manuals are prepared for worldwide usage, and as such, certain procedures might not apply in some regions or countries.

All information in this manual is based on the latest product information at the time of publication. The right is reserved to make changes in specifications and methods at any time without notice.

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