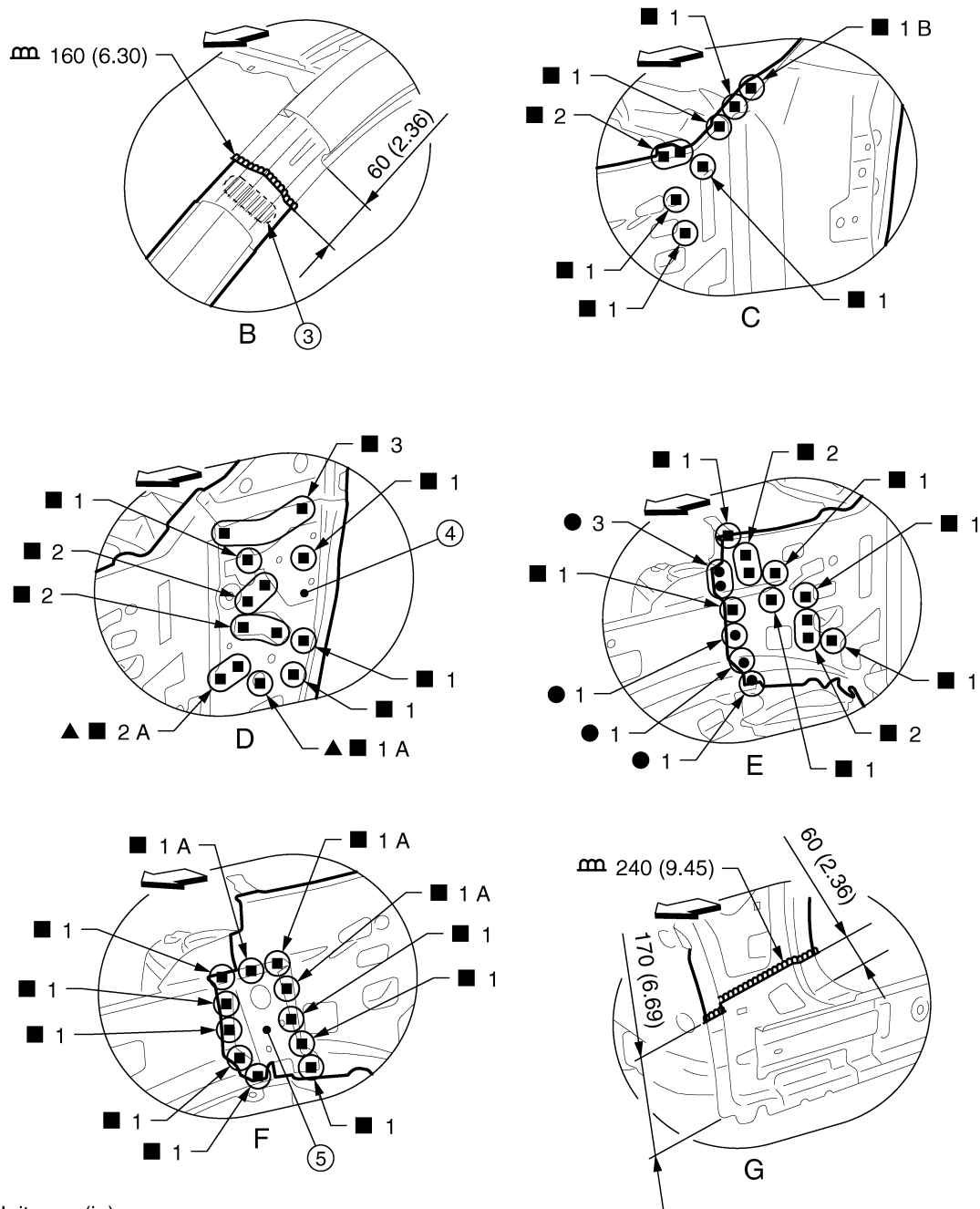


# REPLACEMENT OPERATIONS

## < REMOVAL AND INSTALLATION >



Unit: mm (in)

JSKIA0149GB

3. Urethane foam

4. Inner front pillar reinforcement

5. Hoodledge reinforcement gusset

⇐ : Vehicle front

▲ : Drill  $\phi 9$  mm (0.35 in) hole for plug welding hole (ultra high strength steel plate).

View B: Before installing outer front side body

View D: Before installing side body assembly

View E: Before installing hoodledge reinforcement gusset

View G: Before installing side body assembly and inner front pillar reinforcement