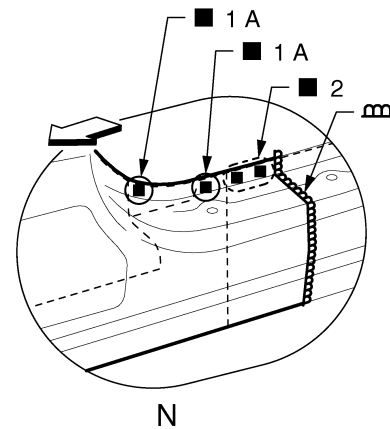
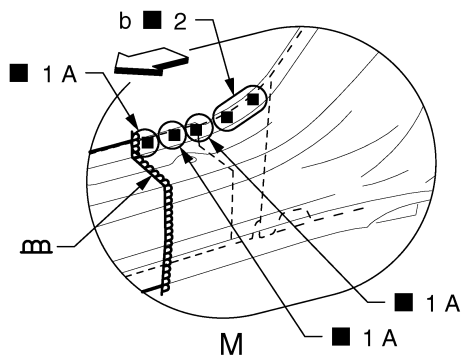
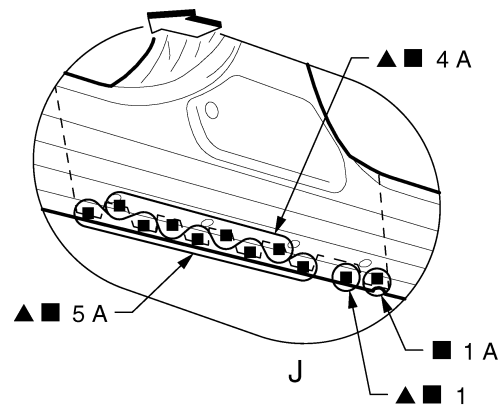
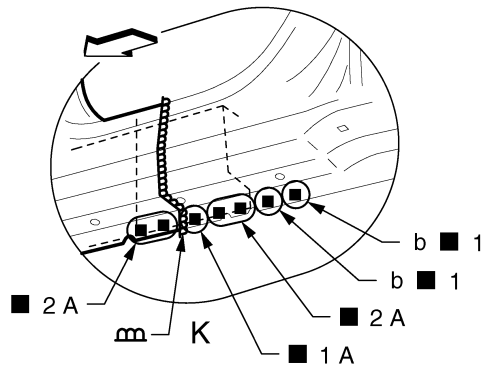
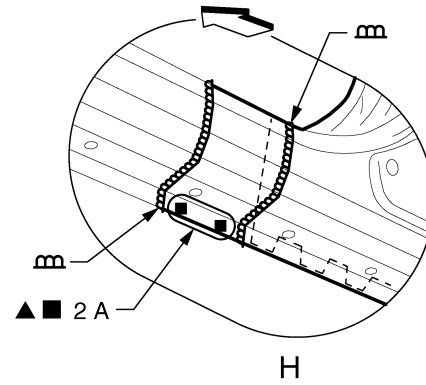
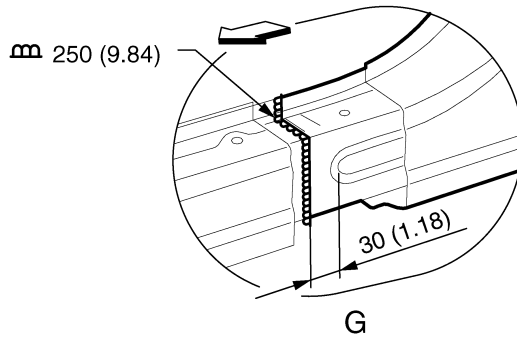


REPLACEMENT OPERATIONS

< REMOVAL AND INSTALLATION >



← : Vehicle front

▲ : Drill $\phi 9$ mm (0.35 in) hole for the plug welding hole (ultra high strength plate).

View G: Before installing outer front side body

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