

REPLACEMENT OPERATIONS

< REMOVAL AND INSTALLATION >

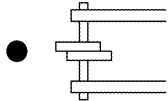
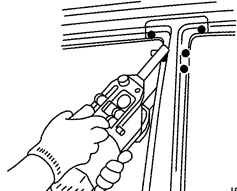
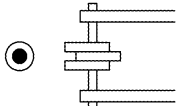
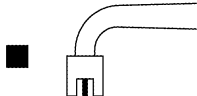



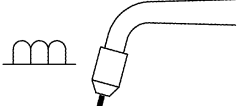
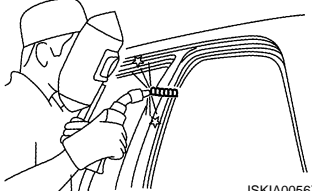
REPLACEMENT OPERATIONS

Description

INFOID:000000001348350

- This section is prepared for technicians who have attained a high level of skill and experience in repairing collision-damaged vehicles and also use modern service tools and equipment. Persons unfamiliar with body repair techniques should not attempt to repair collision-damaged vehicles by using this section.
- Technicians are also encouraged to read Body Repair Manual (Fundamentals) in order to ensure that the original functions and quality of the vehicle can be maintained. The Body Repair Manual (Fundamentals) contains additional information, including cautions and warning, that are not including in this manual. Technicians should refer to both manuals to ensure proper repairs.
- Please note that these information are prepared for worldwide usage, and as such, certain procedures might not apply in some regions or countries.

The symbols used in this section for welding operations are shown below.

Symbol marks	Description	
 JSKIA0049ZZ	2-spot welds	 JSKIA0053ZZ
 JSKIA0050ZZ	3-spot welds	
 JSKIA0051ZZ	MIG plug weld	 JSKIA0054ZZ
		<p>For 3 panels plug weld method</p> <div style="display: flex; align-items: center;"> <div style="margin-right: 10px;">■ A</div>  </div> <div style="display: flex; align-items: center;"> <div style="margin-right: 10px;">■ B</div>  </div> JSKIA0055ZZ
 JSKIA0052ZZ	MIG seam weld / Point weld	 JSKIA0056ZZ